

## Tube Wall Reducing Tools (TWRT)

Tube Wall Reducing Tools are used on heavy gauge tubes in order to reduce the tube wall thickness prior to removing them with a tube drift tool. Available with Morse taper shank.

- Thins tube wall for easier removal with tube drift.

Minimum order quantity 3 pieces.

Tube O.D.		Tube Gauge	Model	Order Number	Morse Taper*	Tube Sheet Thickness**	
in.	mm					in.	mm
3/8	9.5	16	TWRT-375-16	2980132	#1	2.88	73.03
3/8	9.5	17	TWRT-375-17	2992775	#1	2.88	73.03
3/8	9.5	18	TWRT-375-18	2974712	#1	2.88	73.03
3/8	9.5	20	TWRT-375-20	2978341	#1	2.88	73.03
3/8	9.5	21	TWRT-375-21	2976259	#1	2.88	73.03
3/8	9.5	22	TWRT-375-22	2989963	#1	2.88	73.03
1/2	12.7	17	TWRT-500-17	2677209	#2	2.88	73.03
1/2	12.7	18	TWRT-500-18	2677210	#2	2.88	73.03
1/2	12.7	19	TWRT-500-19	2998102	#2	2.88	73.03
1/2	12.7	20	TWRT-500-20	2982800	#2	2.88	73.03
1/2	12.7	21	TWRT-500-21	2998103	#2	2.88	73.03
1/2	12.7	22	TWRT-500-22	2998104	#2	2.88	73.03
5/8	15.8	12	TWRT-625-12	2677216	#2	3.38	85.73
5/8	15.8	13	TWRT-625-13	2677217	#2	3.38	85.73
5/8	15.8	14	TWRT-625-14	2677218	#2	3.38	85.73
5/8	15.8	15	TWRT-625-15	2677219	#2	3.38	85.73
5/8	15.8	16	TWRT-625-16	2677220	#2	3.38	85.73
5/8	15.8	17	TWRT-625-17	2677221	#2	3.38	85.73
5/8	15.8	18	TWRT-625-18	2677222	#2	3.38	85.73
5/8	15.8	19	TWRT-625-19	2972480	#2	3.38	85.73
5/8	15.8	20	TWRT-625-20	2972479	#2	3.38	85.73
5/8	15.8	21	TWRT-625-21	2984261	#2	3.38	85.73
5/8	15.8	22	TWRT-625-22	2993158	#2	3.38	85.73
3/4	19.1	10	TWRT-750-10	2677226	#2	4.38	111.13
3/4	19.1	11	TWRT-750-11	2677227	#2	4.38	111.13
3/4	19.1	12	TWRT-750-12	2677228	#2	4.38	111.13
3/4	19.1	13	TWRT-750-13	2677229	#2	4.38	111.13
3/4	19.1	14	TWRT-750-14	2677230	#2	4.38	111.13
3/4	19.1	15	TWRT-750-15	2677231	#2	4.38	111.13
3/4	19.1	16	TWRT-750-16	2677232	#2	4.38	111.13
3/4	19.1	17	TWRT-750-17	2677233	#2	4.38	111.13

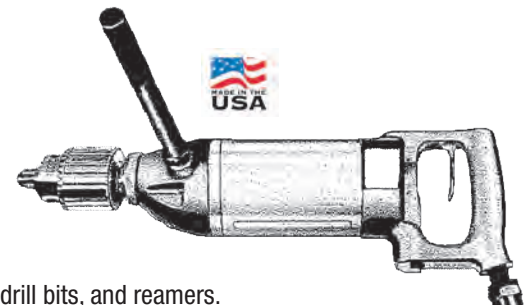
\* Other shanks styles available on request

\*\* Longer reach available on request

## 600-D Air Drill

Powerful Heavy Duty air drill recommended for use with Airetool serrating tools, push-type tube cutters, and tube wall reducing tools.

- 4.5 Horsepower D-Handle drill provides plenty of power.
- Governed motor for consistent cutting speeds.
- Reversible support handle for added leverage.
- Optional Morse taper adapter makes it universal with tube wall reducing tools, drill bits, and reamers.



Model	Order Number	Horsepower	Speed	Drill Capacity		Reamer Capacity		Length		Weight		Spindle Thread	Side-to-Center		Air Inlet		Hose Size	
		Hp.	rpm	in.	mm	in.	mm	in.	mm	lbs.	kg	in.	in.	mm	in.	mm	in.	mm
600 D 100	8405289	4.5	100	3/4	19.0	5/8	15.8	18.0	457.0	16.0	7.3	5/8 - 16	1.5	38.1	1/2	12.7	1/2	12.7
600 D 200	6024900	4.5	200	3/4	19.0	5/8	15.8	18.0	457.0	16.0	7.3	5/8 - 16	1.5	38.1	1/2	12.7	1/2	12.7
600 D 265	6025000	4.5	265	3/4	19.0	5/8	15.8	18.0	457.0	16.0	7.3	5/8 - 16	1.5	38.1	1/2	12.7	1/2	12.7
600 D 335	6025100	4.5	335	5/8	15.8	5/8	15.8	18.0	457.0	16.0	7.3	5/8 - 16	1.5	38.1	1/2	12.7	1/2	12.7
600 D 625	6025200	4.5	625	1/2	12.7	7/16	11.1	18.0	457.0	16.0	7.3	5/8 - 16	1.5	38.1	1/2	12.7	1/2	12.7

Stock numbers for Drills with Jacobs Chuck  
Chucks and Morse Taper adapter part numbers