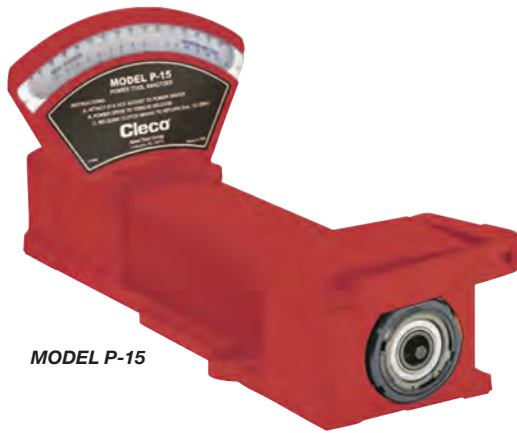


# Rolling Controls

Accessories



MODEL P-15

## Model P-15 Torque Analyzer

Use the P-15 analyzer to set a specific torque value on Airetool rolling controls. The torque analyzers' readings may be used as a standard for the Airetool's performance providing greater quality control over rolled tube joints.

- Set rolling motor at a specific torque value.
- Enhances quality control with torque value consistency.
- Time saver with multiple rolling motor applications.

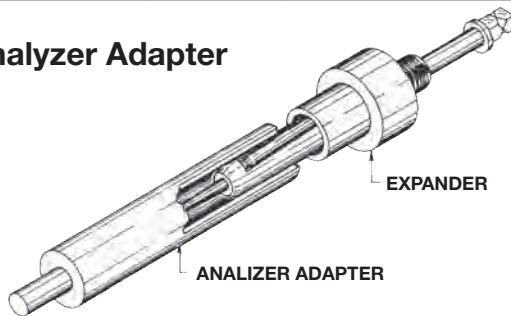


Model Number	Order Number	Graduations	Capacity	Height		Width		Length		Weight	
				in.	mm	in.	mm	in.	mm	lb.	kg
<b>P-15 Torque Analyzer</b>											
P-15	810002PT	2 in.-lbs.	5 - 150 in. lbs.	8.0	203.0	5.0	127.0	18.0	457.0	23.0	10.4
MP-15 (metric)	810151	5 cm.-kg.	5 - 180 cm.-kg.	8.0	203.0	5.0	127.0	18.0	457.0	23.0	10.4

General: Drive Size: 5/16" male hex

Optional Equipment: Calibration Kit - 810080

## Analyzer Adapter



Adapter Number	Order Number	Adapter Used with the Following Expanders
<b>Adapters for P-15 Analyzer</b>		
AD-1	8566501	1201 thru 1203 & 801 thru 803
AD-2	8566503	1205 & 805
AD-3	8566502	1207 thru 1210 & 807 thru 810
AD-4	8567012	1211 thru 1214 & 811 thru 814
AD-5	8566521	1215 thru 1220 & 815 thru 820
AD-6	8566518	1221 thru 1224 & 821 thru 824
AD-7	8566519	1225 thru 1230 & 825 thru 830
AD-8	8566514	1231 thru 1234 & 831 thru 834
AD-9	8566531	1235 thru 1240 & 835 thru 840
AD-8	8566475	1241 thru 1242 & 831 thru 842
AD-10	8566475	1243 thru 1248 & 843 thru 846
AD-11	8566520	1247 thru 1254 & 847 thru 854
AD-12	8566676	1255 thru 1260 & 855 thru 860
AD-13	8567332	1261 thru 1266 & 861 thru 866
AD-14	8566649	1267 thru 1272 & 867 thru 872
AD-15	8567039	1273 thru 1276 & 873 thru 878
AD-16	8567289	1279 thru 1288 & 870 thru 888
AD-17	8567050	1289 thru 1290 & 889 thru 890
AD-18	8567602	1291 thru 1294 & 891 thru 894
AD-19	8567230	1295 thru 1300 & 895 thru 900

For information on AD-0 to AD-08 adapters for P2-B Analyzer, contact technical service.

## Optional and Replacement Chucks

Chuck Description	Order Number	Input Square Drive (in.)	Output Mandrel Square (in.)
<b>720-720S-735S</b>			
720 250 1/4" Chuck	8405334	3/8	1/4
720 375 B 3/8" Chuck ASSY	8405403	3/8	3/8
<b>850</b>			
375 QC Chuck	8400100	3/8	3/8
850 500 QC Chuck	8400200	3/8	1/2
<b>1050-400 1550-900</b>			
1000 375 QC Chuck complete	8400700	1/2	3/8 QC
1000 500 QC Chuck complete	8400800	1/2	1/2 QC
1000 750 Chuck complete	8400900	1/2	3/4
1000 1000 Chuck complete	8404820	1/2	1
<b>1550-250</b>			
QC 1550 500 QC Chuck complete	8405272	3/4	3/8 QC
QC 1550 500 QC Chuck complete	8405271	3/4	1/2 QC
1550 750 Chuck complete	8405259	3/4	3/4
1550 1000 Chuck complete	8405260	3/4	1
<b>999/1850s</b>			
989 750 3/4" square Chuck	8404700	1	3/4
989 1000 1" square Chuck	8404960	1	1
1850 1250 Chuck complete	8405319	1	1-1/4
1850 1500 Chuck complete	8405437	1	1-1/2
<b>1752</b>			
1770 110 3/4" Chuck complete	8405299	3/4	3/4
1770 110 1" Chuck complete	8405300	3/4	1
1770 110 1-1/4" Chuck complete	8405400	3/4	1-1/4
<b>1753</b>			
QC 1770 230 1/2" QC Chuck complete	8405302	5/8	1/2
1770 230 3/4" Chuck complete	8405298	5/8	3/4
1770 230 1" Chuck complete	8405306	5/8	1
<b>966s</b>			
850 375 Chuck	8400100	3/8	3/8
<b>979s</b>			
939 375 Chuck	8400400	5/8 Hex	3/8
939 500 Chuck	8400500	5/8 Hex	1/2
939 750 3/4" Chuck	8401100	5/8 Hex	3/4